

# PRODUCER

AMP® Engine Valves



# PRODUCER

AMP® Engine valves

- © Annual Volume 2018: 2 000 000
- © 4 000+ skus
- © Private Entity 100% own capital
- © Over 70 years of experience





Production Process:

100%

in Poland (EU)



2 manufacturing  
plants

located in

Poland



# Alloys used:

Suppliers – world reputable

## Grades:

- © DIN 1.4718
- © DIN 1.4871
- © Nimonic 80A
- © Other (for request)




# Applications


## Combustion engines for

- ⦿ Motorcycles
- ⦿ Passenger cars
- ⦿ Trucks
- ⦿ Heavy duties
- ⦿ Tractors
- ⦿ Aggregates
- ⦿ Locomotives
- ⦿ Motor boats
- ⦿ Auxiliary marine engines



- ⦿ Making valves for customer's special order
- ⦿ Check details on our website: <https://www.amp.eu/en/designer>



DOWNLOAD | CONTACT | PL | RU | EN | 

About us | News | About the product | Catalogue | Verify product authenticity | **Design your valve**

**Design your valve**  
Fit and fill the parameters of your valve

Fill in the **parameters** and go to the next step:

F1

F2

F3

F4

R

Previous step

Next Step

1

Shape of the groove

2

Shape of the head

3

Form under the head

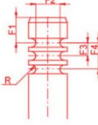
4

Numeric parameters

5

Fill in the form

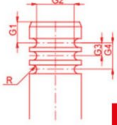
MK-7H 5 - 7 (Φ)



F

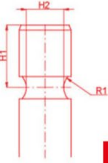
☒

MK-8H 7 - 10 (Φ)



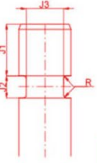
G

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H

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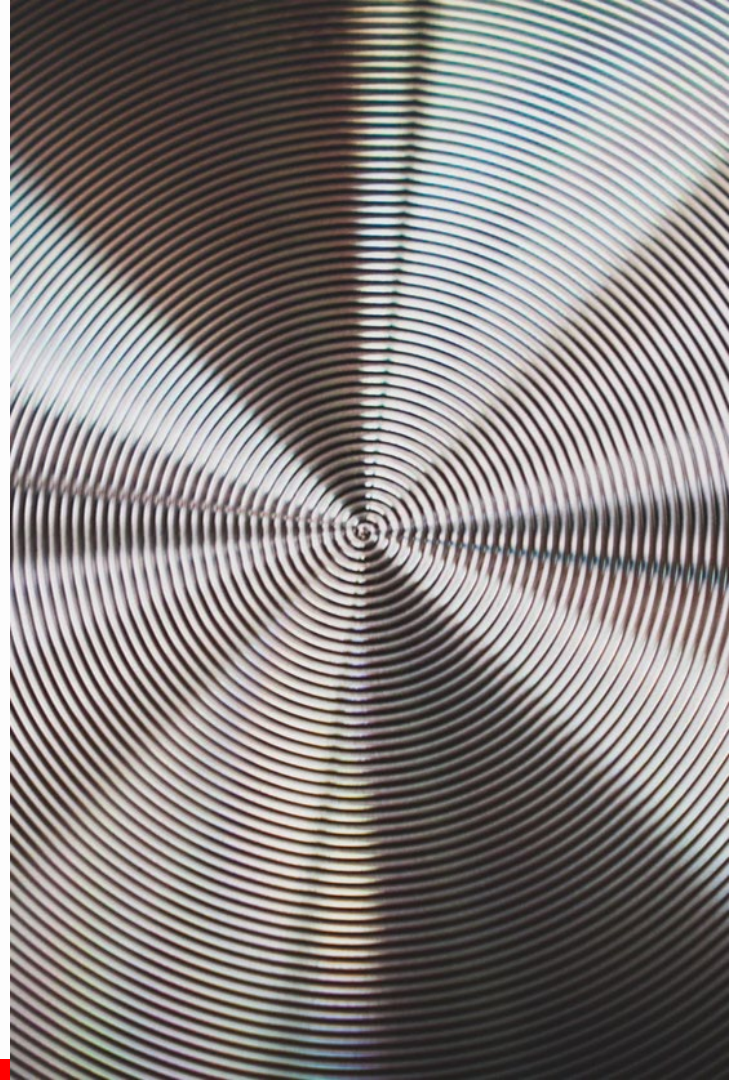
J

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# Scope of Dimensions

	Max (mm)
Ø head	105
Ø stem	26
L lenght	400





# Technologies

- © Friction welding
- © Stelliteing
- © Impulse plasma nitriding



# Upsetting

# Forging



# Friction welding

# Stelliting







# Impulse Plasma Nitriding

- © Most modern process of metals nitriding
- © AMP® : the only valves manufacturer in EU using this technology
- © Product features
  - © Substantial durability increase
  - © Higher resistance to wear and seizing

Check details on our website: <https://www.amp.eu/en/nitriding>

# Impulse Plasma Nitriding





# Impulse

## Plasma Nitriding



# Quality Control

- © State -of-the-art measuring apparatus
- © Highest quality standards
- © Highly qualified and experienced personel
- © Strict control procedures
- © Self-control procedure

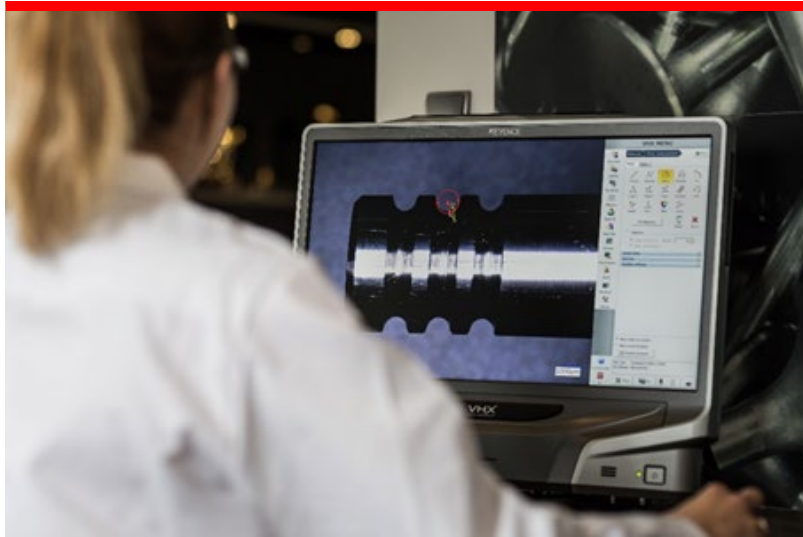


# State-of-the-art Measuring Apparatus





# State-of-the-art Measuring Apparatus



# Highest quality standards



# Self-control procedure

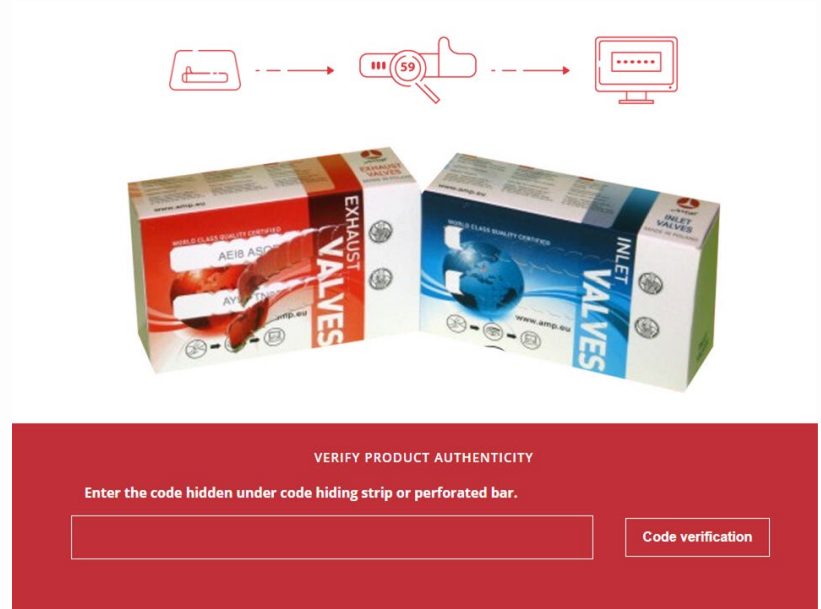


# Highly qualified and experienced personel



# Product origin checking system

- © Unique codes on AMP® packaging
- © On-line checking system
- © See details on AMP® website:  
<https://www.amp.eu/en/validator>





# Markets

(to - date)

- 
- Europe
  - Middle East
  - Asia
  - Africa
  - North America

# Markets

(to - date)



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# Valve guides

- © Highest AMP® quality standards
- © 500+ skus
- © Annual volume: 1 000 000 pcs
- © Check details on our website:  
<https://www.amp.eu/en/about-product/valve-guides> -



# Piston pins

- © Highest AMP® quality standards
- © Annual volume:  
100 000 sets per engine
- © Check details on our website:  
<https://www.amp.eu/en/about-product/piston-pins> -





# Piston rings

- © Highest AMP® quality standards
- © 100+ skus
- © Annual volume:  
100 000 sets per engine
- © Check details on our website:  
[https://www.amp.eu/en/about-product/piston](https://www.amp.eu/en/about-product/piston-rings) - rings



# Distribution

- ⦿ Engines producers
- ⦿ Wholesalers
- ⦿ Individual customers



# Certificate TUV: ISO 9001:2015



# European Quality Certificate 2018





# Benefits

of co - operation



- © Value ... for reasonable money
- © Unique technology (plasma nitriding) > improvement of valves' physical features
- © Environment protection – plasma nitriding in place of chromium plating
- © Recognizable brand (AMP®)
- © Reliability

See more

[www.amp.eu](http://www.amp.eu)



click on logo



# Summary



Cooperation of engine parts requires perfect geometry  
and quality materials.



Such product delivers

